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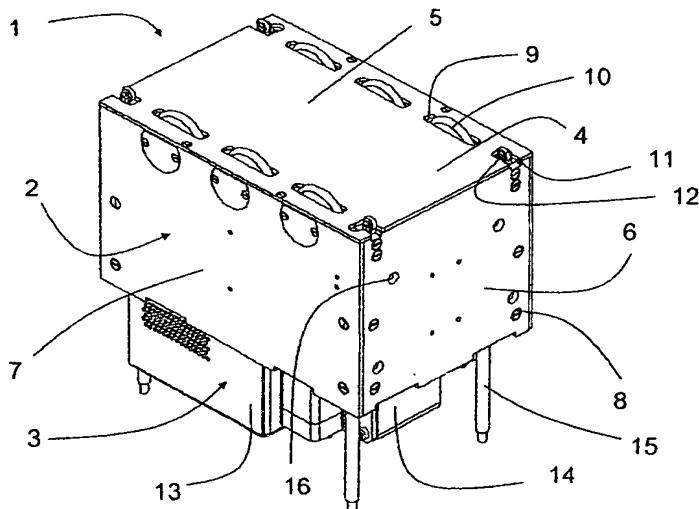
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(54) Title: MODULAR UNITS



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(57) **Abstract:** A modular unit (1) for transporting work pieces (40) and suitable for use in an array of such units, comprises a top (5); transportation means (10) which propel the work pieces onto and/or off said top (10) and against which the work pieces rest when located on the top (5) of the unit, the transportation means (10) being part of said top (5); in which the transportation means occupy one or more regions of the top (5) of the unit (1) whilst one or more remaining regions of the top are not occupied by transportation means(10)but are suitable for receiving a work piece treatment device.



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